



Environmental product declaration

in accordance with ISO 14025 and EN 15804+A2

Arena 1700





The Norwegian EPD Foundation

Owner of the declaration:

SG Armaturen AS

Product:

Arena 1700

Declared unit:

1 pc

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR

IBU PCR - Part B for luminaires, lamps, and components for luminaires

Program operator:

The Norwegian EPD Foundation

Declaration number:

NEPD-8945-8608

Registration number:

NEPD-8945-8608

Issue date: 04.02.2025

Valid to: 04.02.2030

EPD software:

LCAno EPD generator ID: 780766



General information

Product

Arena 1700

Program operator:

The Norwegian EPD Foundation Post Box 5250 Majorstuen, 0303 Oslo, Norway

Phone: +47 977 22 020 web: www.epd-norge.no

Declaration number:

NEPD-8945-8608

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR IBU PCR - Part B for luminaires, lamps, and components for luminaires

Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

Declared unit:

1 pcs Arena 1700

Declared unit with option:

A1,A2,A3,A4,A5,B6,C1,C2,C3,C4,D

Functional unit:

1 Arena 1700 LED luminaire manufactured and installed, used according to a specific lighting regime over 15 years, including waste treatment at end-of-life

General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD-Norway's guidelines for verification and approval requiring that tools are i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPD-Norway, and iii) the process is reviewed annually by an independent third party verifier. See Appendix G of EPD-Norway's General Programme Instructions for further information on EPD tools

Verification of EPD tool:

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPDNorway's procedures and guidelines for verification and approval of EPD tools. Approval number: NEPDT41.

Third party verifier:

Vito D'Incognito, Take Care International

(no signature required)

Owner of the declaration:

SG Armaturen AS Contact person: Audun Skare Phone: +47 90021243 e-mail: audun.skare@sg-as.no

Manufacturer:

SG Armaturen AS Skytterheia 25 4790 Lillesand, Norway

Place of production:

SG Armaturen production site Odense (Denmark Egestubben 26 5270 Odense, Denmark

Management system:

Organisation no:

958560931

Issue date: 04.02.2025

Valid to: 04.02.2030

Year of study:

2021

Comparability:

EPD of construction products may not be comparable if they not comply with EN 15804 and seen in a building context.

Development and verification of EPD:

The declaration is created using EPD tool lca.tools ver EPD2021.09, developed by LCA.no. The EPD tool is integrated in the company's management system, and has been approved by EPD Norway. NEPDT63

Developer of EPD: Benedikte Ruud Andersen

Reviewer of company-specific input data and EPD: Audun Skare

Approved:

Håkon Hauan Managing Director of EPD-Norway



Product

Product description:

Energy efficient surface mounted IP23 luminaire for use in industry and storage. It is easy to install with hinged gear tray, and can be mounted either direct on ceiling (screws) or by using the mounting hooks for horizontal wiring. It is available in two lengths and with three different light distributions.

Wattage: 113W. Luminous flux: 16830lm. Efficacy: 149 lm/W. Colour temperature: 4000K. Colour rendering: Ra>80. Housing: Sheet steel. Colour: White (RAL 9010, 20% gloss). Dimensions: 1842 x 137 x 59 mm. EAN: 5703821178440.

The EPD also covers the following product:

EAN: 5703821178167 - Arena 1500 White Wide 11800lm 4000K Ra>80 On/Off

Product specification

Materials	kg	%
Coating materials	0,22	3,92
Electronic - Connector	0,03	0,44
Electronic - LED chip	0,00	0,07
Electronic - LED driver	0,29	5,04
Electronic - LED plate	0,29	5,19
Electronic - Wire	0,25	4,32
Plastic - Plexiglass (PMMA)	0,64	11,33
Plastic - Polyethylene (HDPE)	0,00	0,07
Metal - Steel	3,96	69,62
Total	5,68	100,00
Packaging	kg	%
	, i	
Packaging - Cardboard	0,20	100,00
Total incl. packaging	5,88	100,00

Technical data:

Link to the CE Declaration on our website:

https://www.sg-as.com/storage/data/130073_Arena/50/130073_Arena.pdf

Link to product data on our website:

https://www.sg-as.com/products/arena/8246094801

Market:

Nordic + Northwestern Europe.

Reference service life, product

15 years. Estimated based on the characteristics of the product and the intended application.

Reference service life, building or construction works

60 years. Standard service life for buildings according to the PCR Part A of EPD Norway.

LCA: Calculation rules

Declared unit:

1 pcs Arena 1700

Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) can be excluded. These cut-off criteria do not apply for hazardous materials and substances.

Allocation:

The allocation is made in accordance with the provisions of EN 15804. Incoming energy and water and waste production in-house is allocated equally among all products through mass allocation. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

Data quality:

Specific data for the product composition are provided by the manufacturer. The data represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on EPDs according to EN 15804 and different LCA databases. The data quality of the raw materials in A1 is presented in the table below.



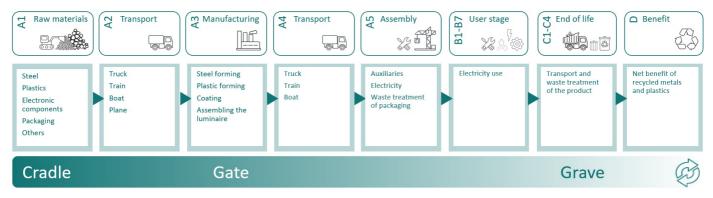
Materials	Source	Data quality	Year
Coating materials	ecoinvent 3.6	Database	2019
Electronic - Connector	ecoinvent 3.6	Database	2019
Electronic - LED chip	Scholand et al. (2012) + Ecoinvent 3.6	Scientific literature + database	2017
Electronic - LED driver	Material composition + ecoinvent 3.6	Supplier data + database	2019
Electronic - LED plate	ecoinvent 3.6	Database	2019
Electronic - Wire	Material composition + ecoinvent 3.6	Supplier data + database	2019
Metal - Steel	ecoinvent 3.6	Database	2019
Metal - Steel	SG Armaturen + ecoinvent 3.6	Database	2019
Packaging - Cardboard	ecoinvent 3.6	Database	2019
Plastic - Plexiglass (PMMA)	ecoinvent 3.6	Database	2019
Plastic - Polyethylene (HDPE)	ecoinvent 3.6	Database	2019



System boundaries (X=included, MND=module not declared, MNR=module not relevant)

P	roduct stag	je		ruction ion stage		Use stage End of life stage Beyond the syster boundaries			End of life stage			Beyond the system boundaries				
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De- construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery- Recycling-potential
A1	A2	A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	C3	C4	D
Χ	X	X	Χ	Χ	MND	MND	MND	MND	MND	X	MND	Χ	Χ	Χ	Χ	X

System boundary:



Additional technical information:

Link to the user manual on our website, for proper use of the product: https://www.sg-as.com/storage/data/130073_Arena/20/5703821178440_Arena%201700_User%20Manual.pdf



LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

Module A4 = Transportation is done by truck (1000 km) from the production site in Odense, Denmark to the warehouse in Lillesand, Norway or to the warehouse in Mechelen, Belgium + 800 km for Nordic / Northwestern Europe Market.

Module A5 = Installation is performed in the Nordic / Northwestern Europe Market and done by manual labor, with the use of electrical machines, that fall under the cut-off criteria of 1% and is therefore neglected. Packaging of the final product consist of a corrugated board box.

Module B6 = The operational energy use of the luminaire is calculated based on the methodology provided in IBU PCR Part B for luminaires, lamps, and components for luminaires. The energy consumption model for luminaire used in the PCR follows the application scenarios developed in EN 15193:2007. To calculate the electricity use of the luminaire, the following scenario parameters have been applied:

- Scenario: Sport
- Active power of the luminaire (Pa) = 113 watt
- Passive power of the luminaire (Pp) = 0 watt
- Daylight time usage (tD) = 2000 hours
- Non-daylight time usage (tN) = 2000 hours
- Standard year time (ty) = 8760 hours
- The occupancy depency factor (FO) = 1
- The daylight dependency factor (FD) = 1
- The product specific constant illuminance factor (FCP) = 1
- The non-daylight dimming factor (FN) = 1
- The application specific empiric lifetime of the luminaire in years (a) = 15 years (corresponding to the reference service life of the product).

Module C1 = The de-installation of the luminaire is done by manual labor, with the help of electrical machines. The use of portable electrical devices (e.g., drill) usually have low energy requirements falling under the cut-off-criterion of 1% and is therefore neglected.

Module C2 = Transportation from building site to the waste treatment facility with an average distance of 300km.

Modules C3 and C4 = Waste treatment of the product follows the default values provided in EN 50693, Product Category Rules for life cycle assessments of electronic and electrical products and systems, table G.4. This table specified how different types of raw materials used in A1 will likely be treated during the end-of-life of the product. Waste treatments in C3 include material recycling and incineration with and without energy recovery and fly ash extraction. Disposal in C4 consist of landfilling of different waste fractions and of ashes.

Module D = The recyclability of metals, plastics, and electronic components allows the producers a credit for the net scrap that is produced at the end of a product's life. The benefits from recycling of net scrap are described in formula from EN 15804:2012+A2:2019. Substitution of heat and electricity generated by the incineration with energy recovery of plastic insulation and other parts is also calculated in module D.

			•		
Transport from production place to user (A4)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, 16-32 tonnes, EURO 6 (km)	36,7 %	900	0,043	l/tkm	38,70
Assembly (A5)	Unit	Value			
Waste, cardboard and paper, to average treatment - A5 including transport (kg)	kg	0,20			
Operational energy (B6)	Unit	Value			
Electricity, Norway (kWh)	kWh/DU	6780,000000000			
Transport to waste processing (C2)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, 16-32 tonnes, EURO 6 (km)	36,7 %	300	0,043	l/tkm	12,90



Waste processing (C3)	Unit	Value		
Waste treatment of plastic mixture, incineration	ka	0,42		
with energy recovery and fly ash extraction (kg)	kg	0,42		
Waste treatment per kg used electronic	kg	0,24		
components, manual seperation (kg)	•			
Copper to recycling (kg)	kg	0,078		
Steel to recycling (kg)	kg	3,21		
Waste treatment per kg used electronic plug connector, manual seperation (kg)	kg	0,025		
Waste treatment of polyethylene (PE), incineration with energy recovery and fly ash extraction (kg)	kg	0,0021		
Waste treatment of hazardous waste, incineration with fly ash extraction (kg)	kg	0,22		
Waste treatment per kg used PWB, shredding and separation - C3 (kg)	kg	0,45		
Waste treatment per kg electronics scrap from PWB, with components, recycling of metals C3 (kg)	kg	0,080		
Waste treatment per kg used electronic LED driver, manual seperation (kg)	kg	0,28		
Waste treatment per kg electronics scrap from PWB, without components, recycling of copper - C3 (kg)	kg	0,14		
Disposal (C4)	Unit	Value		
Landfilling of ashes from incineration of Plastic	Offic			
mixture, process per kg ashes and residues (kg)	kg	0,014		
Landfilling of plastic mixture (kg)	kg	0,42		
Landfilling of copper (kg)	kg	0,052		
Landfilling of steel (kg)	kg	0,80		
Landfilling of ashes from incineration of Polyethylene (PE), process per kg ashes and residues (kg)	kg	0,000074		
Landfilling of ashes from incineration of Hazardous waste, process per kg ashes and residues - C4 (kg)	kg	0,042		
Landfilling of hazardous waste (kg)	kg	0,23		
Benefits and loads beyond the system boundaries (D)	Unit	Value		
Substitution of electricity (MJ)	MJ	0.65		
Substitution of thermal energy, district heating		.,		
(MJ)	MJ	9,93		
Substitution of primary copper with net scrap (kg)	kg	0,056		
Substitution of primary steel with net scrap (kg)	kg	0,45		
Substitution of primary metals with net scrap from PWB, with components (kg)	kg	0,023		
Substitution of copper with net scrap from PWB, without components (kg)	kg	0,035		



LCA: Results

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

Environme	ental impact							
	Indicator	Unit		A1	A2	А3	A4	A5
	GWP-total	kg CO ₂ -€	eq	8,50E+01	3,02E-01	3,67E+00	8,65E-01	3,43E-01
	GWP-fossil	kg CO ₂ -	eq	8,45E+01	3,01E-01	3,45E+00	8,65E-01	3,24E-03
•	GWP-biogenic	kg CO ₂ -e		3,96E-01	1,19E-04	2,06E-01	3,58E-04	3,40E-01
	GWP-Iuluc	kg CO ₂ -	eq	1,24E-01	1,22E-04	1,18E-02	3,08E-04	1,07E-06
(3)	ODP	kg CFC11	-eq	6,57E-06	6,77E-08	1,92E-07	1,96E-07	6,83E-10
C.	AP	mol H+ -	eq	6,31E-01	2,15E-03	1,31E-02	2,48E-03	1,53E-05
	EP-FreshWater	kg P -ec	1	1,16E-02	2,24E-06	2,39E-04	6,91E-06	2,66E-08
	EP-Marine	kg N -ed	7	9,08E-02	4,94E-04	2,63E-03	4,92E-04	5,07E-06
	EP-Terrestial	mol N -e	eq	1,01E+00	5,50E-03	3,44E-02	5,50E-03	5,49E-05
	POCP	kg NMVOC	-eq	3,38E-01	1,63E-03	7,99E-03	2,11E-03	1,58E-05
	ADP-minerals&metals ¹	kg Sb-ed	9	1,06E-02	7,45E-06	2,63E-05	2,39E-05	7,87E-08
	ADP-fossil ¹	MJ		1,09E+03	4,46E+00	4,57E+01	1,31E+01	4,53E-02
\triangle	1	2		2.075.02	2 005 - 00	5,38E+02	1 205 - 01	5,74E-02
<u>%</u>	WDP ¹	m ³		3,97E+03	3,88E+00	3,300+02	1,26E+01	3,74E-UZ
<u>%</u>	WDP ·	Unit	В6	3,97E+03	3,86E+00	C3	1,26E+01	5,74E-02
%. 			B6 1,65E+02					
	Indicator	Unit		C1	C2	C3	C4	D
	Indicator GWP-total	Unit kg CO ₂ -eq	1,65E+02	C1 0,00E+00	C2 2,88E-01	C3 1,64E+00	C4 1,29E-01	D -2,20E+00
	Indicator GWP-total GWP-fossil	Unit kg CO ₂ -eq kg CO ₂ -eq	1,65E+02 1,60E+02	C1 0,00E+00 0,00E+00	C2 2,88E-01 2,88E-01	C3 1,64E+00 1,64E+00	C4 1,29E-01 1,29E-01	D -2,20E+00 -2,19E+00
	Indicator GWP-total GWP-fossil GWP-biogenic	Unit kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq	1,65E+02 1,60E+02 4,42E+00	C1 0,00E+00 0,00E+00 0,00E+00	C2 2,88E-01 2,88E-01 1,19E-04	C3 1,64E+00 1,64E+00 1,54E-03	C4 1,29E-01 1,29E-01 5,49E-05	D -2,20E+00 -2,19E+00 -5,51E-03
	Indicator GWP-total GWP-fossil GWP-biogenic GWP-luluc	Unit kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq	1,65E+02 1,60E+02 4,42E+00 6,60E-01	C1 0,00E+00 0,00E+00 0,00E+00 0,00E+00	C2 2,88E-01 2,88E-01 1,19E-04 1,03E-04	C3 1,64E+00 1,64E+00 1,54E-03 5,16E-04	C4 1,29E-01 1,29E-01 5,49E-05 4,43E-04	D -2,20E+00 -2,19E+00 -5,51E-03 -4,46E-03
	Indicator GWP-total GWP-fossil GWP-biogenic GWP-luluc ODP	Unit kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq	1,65E+02 1,60E+02 4,42E+00 6,60E-01 1,10E-05	C1 0,00E+00 0,00E+00 0,00E+00 0,00E+00 0,00E+00	C2 2,88E-01 2,88E-01 1,19E-04 1,03E-04 6,53E-08	C3 1,64E+00 1,64E+00 1,54E-03 5,16E-04 6,66E-08	C4 1,29E-01 1,29E-01 5,49E-05 4,43E-04 8,16E-09	D -2,20E+00 -2,19E+00 -5,51E-03 -4,46E-03 -4,20E-03
	Indicator GWP-total GWP-fossil GWP-biogenic GWP-luluc ODP AP	Unit kg CO ₂ -eq mol H+ -eq	1,65E+02 1,60E+02 4,42E+00 6,60E-01 1,10E-05 1,25E+00	C1 0,00E+00 0,00E+00 0,00E+00 0,00E+00 0,00E+00	C2 2,88E-01 2,88E-01 1,19E-04 1,03E-04 6,53E-08 8,28E-04	C3 1,64E+00 1,64E+00 1,54E-03 5,16E-04 6,66E-08 1,48E-03	C4 1,29E-01 1,29E-01 5,49E-05 4,43E-04 8,16E-09 3,96E-04	D -2,20E+00 -2,19E+00 -5,51E-03 -4,46E-03 -4,20E-03 -1,30E-01
	Indicator GWP-total GWP-fossil GWP-biogenic GWP-luluc ODP AP EP-FreshWater	kg CO ₂ -eq kg CFC11 -eq mol H+ -eq kg P -eq	1,65E+02 1,60E+02 4,42E+00 6,60E-01 1,10E-05 1,25E+00 1,15E-02	C1 0,00E+00 0,00E+00 0,00E+00 0,00E+00 0,00E+00 0,00E+00	C2 2,88E-01 2,88E-01 1,19E-04 1,03E-04 6,53E-08 8,28E-04 2,30E-06	C3 1,64E+00 1,64E+00 1,54E-03 5,16E-04 6,66E-08 1,48E-03 1,66E-05	C4 1,29E-01 1,29E-01 5,49E-05 4,43E-04 8,16E-09 3,96E-04 2,65E-06	D -2,20E+00 -2,19E+00 -5,51E-03 -4,46E-03 -4,20E-03 -1,30E-01 -8,06E-04
	Indicator GWP-total GWP-fossil GWP-biogenic GWP-luluc ODP AP EP-FreshWater EP-Marine	kg CO ₂ -eq kg CFC11 -eq mol H+ -eq kg P -eq kg N -eq	1,65E+02 1,60E+02 4,42E+00 6,60E-01 1,10E-05 1,25E+00 1,15E-02 1,37E-01	C1 0,00E+00 0,00E+00 0,00E+00 0,00E+00 0,00E+00 0,00E+00 0,00E+00 0,00E+00	C2 2,88E-01 2,88E-01 1,19E-04 1,03E-04 6,53E-08 8,28E-04 2,30E-06 1,64E-04	C3 1,64E+00 1,64E+00 1,54E-03 5,16E-04 6,66E-08 1,48E-03 1,66E-05 3,52E-04	C4 1,29E-01 1,29E-01 5,49E-05 4,43E-04 8,16E-09 3,96E-04 2,65E-06 1,53E-04	D -2,20E+00 -2,19E+00 -5,51E-03 -4,46E-03 -4,20E-03 -1,30E-01 -8,06E-04 -6,77E-03
	Indicator GWP-total GWP-fossil GWP-biogenic GWP-luluc ODP AP EP-FreshWater EP-Marine EP-Terrestial	kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq kg CFC11 -eq mol H+ -eq kg P -eq kg N -eq mol N -eq	1,65E+02 1,60E+02 4,42E+00 6,60E-01 1,10E-05 1,25E+00 1,15E-02 1,37E-01 1,79E+00	C1 0,00E+00 0,00E+00 0,00E+00 0,00E+00 0,00E+00 0,00E+00 0,00E+00 0,00E+00	C2 2,88E-01 2,88E-01 1,19E-04 1,03E-04 6,53E-08 8,28E-04 2,30E-06 1,64E-04 1,83E-03	C3 1,64E+00 1,64E+00 1,54E-03 5,16E-04 6,66E-08 1,48E-03 1,66E-05 3,52E-04 3,86E-03	C4 1,29E-01 1,29E-01 5,49E-05 4,43E-04 8,16E-09 3,96E-04 2,65E-06 1,53E-04 1,13E-03	D -2,20E+00 -2,19E+00 -5,51E-03 -4,46E-03 -4,20E-03 -1,30E-01 -8,06E-04 -6,77E-03 -9,39E-02
	Indicator GWP-total GWP-fossil GWP-biogenic GWP-luluc ODP AP EP-FreshWater EP-Marine EP-Terrestial POCP	kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq kg CFC11 -eq mol H+ -eq kg P -eq kg N -eq mol N -eq g NMVOC -eq	1,65E+02 1,60E+02 4,42E+00 6,60E-01 1,10E-05 1,25E+00 1,15E-02 1,37E-01 1,79E+00 4,81E-01	C1 0,00E+00 0,00E+00 0,00E+00 0,00E+00 0,00E+00 0,00E+00 0,00E+00 0,00E+00 0,00E+00	C2 2,88E-01 2,88E-01 1,19E-04 1,03E-04 6,53E-08 8,28E-04 2,30E-06 1,64E-04 1,83E-03 7,02E-04	C3 1,64E+00 1,64E+00 1,54E-03 5,16E-04 6,66E-08 1,48E-03 1,66E-05 3,52E-04 3,86E-03 1,04E-03	C4 1,29E-01 1,29E-01 5,49E-05 4,43E-04 8,16E-09 3,96E-04 2,65E-06 1,53E-04 1,13E-03 4,32E-04	D -2,20E+00 -2,19E+00 -5,51E-03 -4,46E-03 -4,20E-03 -1,30E-01 -8,06E-04 -6,77E-03 -9,39E-02 -2,73E-02

GWP-total = Global Warming Potential total; GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment: EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

Remarks to environmental impacts

[&]quot;Reading example: 9,0 E-03 = 9,0*10-3 = 0,009"

^{*}INA Indicator Not Assessed

^{1.} The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator



The product is compliant with the European RoHS Directive 2011/65/EU on Restriction of the use of certain Hazardous Substances in Electrical and Electronic equipment and with the European REACH regulation (EC) No 1907/2006 on Registration, Evaluation, Authorization and Restriction of Chemicals.



Additional e	Additional environmental impact indicators										
	Indicator	Unit		A1	A2	A3	A4	A5			
	PM	Disease incidence	Disease incidence			1,76E-07	5,29E-08	2,26E-10			
(101)	IRP ²	kgBq U235 -eq	kgBq U235 -eq			1,93E-01	5,71E-02	1,94E-04			
	ETP-fw ¹	CTUe	CTUe			8,01E+01	9,69E+00	6,04E-02			
46. *** 2	HTP-c ¹	CTUh	CTUh			1,59E-09	0,00E+00	2,00E-12			
4° <u>a</u>	HTP-nc ¹	CTUh		5,16E-06	3,16E-09	5,86E-08	1,06E-08	7,60E-11			
	SQP ¹	dimensionless	dimensionless		2,80E+00	8,00E+01	9,14E+00	3,04E-02			
	Indicator	Unit	В6	C1	C2	C3	C4	D			
	PM	Disease incidence	8,96E-06	0,00E+00	1,76E-08	1,58E-08	6,77E-09	-3,24E-07			
	IRP ²	kgBq U235 -eq	3,96E+01	0,00E+00	1,90E-02	1,68E-02	3,65E-03	-7,47E-02			
	ETP-fw ¹	CTUe	9,94E+03	0,00E+00	3,23E+00	1,45E+01	5,31E+02	-1,03E+03			
28. <u>*</u>	HTP-c ¹	CTUh	4,75E-07	0,00E+00	0,00E+00	2,34E-09	2,59E-10	-1,08E-08			
<i>₹</i>	HTP-nc ¹	CTUh	1,12E-05	0,00E+00	3,53E-09	1,13E-07	2,53E-09	-6,17E-07			

PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Potential Soil Quality Index (dimensionless)

1,10E+03

0,00E+00

3,05E+00

1,14E+00

2,48E+00

-2,39E+01

dimensionless

SOP1

[&]quot;Reading example: 9,0 E-03 = 9,0*10-3 = 0,009"

^{*}INA Indicator Not Assessed

^{1.} The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

^{2.} This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.



Resource use								
	Indicator		Unit	A1	A2	A3	A4	A5
(F)	PERE		MJ	1,07E+02	5,96E-02	4,76E+01	1,87E-01	7,45E-04
	PERM		MJ	1,64E+00	0,00E+00	0,00E+00	0,00E+00	-1,64E+00
Ţ,	PERT		MJ	1,09E+02	5,96E-02	4,76E+01	1,87E-01	-1,64E+00
	PENRE		MJ	1,07E+03	4,46E+00	4,57E+01	1,31E+01	4,53E-02
Å	PENRM		MJ	2,73E+01	0,00E+00	0,00E+00	0,00E+00	0,00E+00
IA	PENRT		МЈ	1,09E+03	4,46E+00	6,05E+01	1,31E+01	4,53E-02
<u></u>	SM		kg	5,55E+00	0,00E+00	3,12E-02	0,00E+00	4,59E-05
2	RSF		MJ	2,22E+00	2,09E-03	1,11E+00	6,70E-03	2,47E-05
	NRSF		MJ	1,12E+01	8,41E-03	1,26E+00	2,39E-02	1,02E-04
⊗	FW		m ³		4,46E-04	1,21E-01	1,40E-03	2,14E-05
In	dicator	Unit	В6	C1	C2	C3	C4	D
i de la companya de l	PERE	МЈ	2,83E+04	0,00E+00	6,24E-02	6,00E-01	2,45E-01	-8,06E+00
A	PERM	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0.005.00	0.005 . 00
na a			0,002 : 00	0,002100	0,002100	0,002100	0,00E+00	0,00E+00
ļ.	PERT	MJ	2,83E+04	0,00E+00	6,24E-02	6,00E-01	0,00E+00 2,45E-01	-8,06E+00
**** ****	PERT PENRE	WI						
			2,83E+04	0,00E+00	6,24E-02	6,00E-01	2,45E-01	-8,06E+00
3	PENRE	МЈ	2,83E+04 2,19E+03	0,00E+00 0,00E+00	6,24E-02 4,36E+00	6,00E-01 3,56E+00	2,45E-01 1,01E+00	-8,06E+00 -2,55E+01
A	PENRE PENRM	WI	2,83E+04 2,19E+03 0,00E+00	0,00E+00 0,00E+00 0,00E+00	6,24E-02 4,36E+00 0,00E+00	6,00E-01 3,56E+00 -2,93E+01	2,45E-01 1,01E+00 0,00E+00	-8,06E+00 -2,55E+01 0,00E+00
	PENRE PENRM PENRT	M1 M1	2,83E+04 2,19E+03 0,00E+00 2,19E+03	0,00E+00 0,00E+00 0,00E+00 0,00E+00	6,24E-02 4,36E+00 0,00E+00 4,36E+00	6,00E-01 3,56E+00 -2,93E+01 -2,57E+01	2,45E-01 1,01E+00 0,00E+00 1,01E+00	-8,06E+00 -2,55E+01 0,00E+00 -2,90E+01
	PENRE PENRM PENRT SM	MJ MJ MJ kg	2,83E+04 2,19E+03 0,00E+00 2,19E+03 0,00E+00	0,00E+00 0,00E+00 0,00E+00 0,00E+00 0,00E+00	6,24E-02 4,36E+00 0,00E+00 4,36E+00 0,00E+00	6,00E-01 3,56E+00 -2,93E+01 -2,57E+01 1,20E-03	2,45E-01 1,01E+00 0,00E+00 1,01E+00 9,46E-03	-8,06E+00 -2,55E+01 0,00E+00 -2,90E+01 2,78E-01

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources; SM = Use of secondary materials; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009" *INA Indicator Not Assessed



End of life - Waste									
	Indicator			Unit		A2	A3	A4	A5
	HWD		k	g	5,07E-01	2,25E-04	3,12E-02	6,74E-04	2,00E-04
	NHWD	kg		1,57E+01	1,91E-01	3,41E-01	6,36E-01	2,26E-03	
<u>.</u>	RWD		kg		3,38E-03	3,04E-05	1,34E-04	8,91E-05	2,99E-07
In	dicator		Unit	В6	C1	C2	C3	C4	D
ā	HWD		kg	1,40E+00	0,00E+00	2,25E-04	8,68E-04	2,64E-01	-1,04E-02
Ū	NHWD		kg	1,68E+02	0,00E+00	2,12E-01	1,35E-01	1,35E+00	-5,75E-01
æ	RWD		kg	1,95E-02	0,00E+00	2,97E-05	1,79E-05	4,07E-06	-6,46E-05

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009" *INA Indicator Not Assessed

End of life - Output flow									
Ind	Indicator				A1	A2	A3	A4	A5
∅ >	CRU		kg		0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
&▷	MFR		kg		1,23E-02	0,00E+00	3,51E+00	0,00E+00	1,86E-01
DF	MER	kg			1,06E-03	0,00E+00	1,10E-02	0,00E+00	2,72E-07
50	EEE		МЈ		3,10E-03	0,00E+00	1,06E-01	0,00E+00	1,14E-02
D®	EET		MJ		4,70E-02	0,00E+00	1,61E+00	0,00E+00	1,73E-01
Indicato	r	U	nit	В6	C1	C2	C3	C4	D
@ D	CRU	k	кg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
&⊳	MFR	k	κg	0,00E+00	0,00E+00	0,00E+00	3,29E+00	5,00E-03	2,37E-01
DF	MER	k	κg	0,00E+00	0,00E+00	0,00E+00	1,07E-04	1,17E-04	-5,20E-05
50	EEE	N	۷J	0,00E+00	0,00E+00	0,00E+00	6,57E-01	1,10E-03	-6,71E-04
DI	EET	N	۷J	0,00E+00	0,00E+00	0,00E+00	9,94E+00	1,67E-02	-1,02E-02

CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported energy electrical; EET = Exported energy thermal

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009" *INA Indicator Not Assessed

Biogenic Carbon Content								
Unit	At the factory gate							
kg C	0,00E+00							
kg C	9,26E-02							
	kg C							

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO2



Additional requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Source	Amount	Unit
Electricity, Denmark (kWh)	ecoinvent 3.6	338,20	g CO2-eg/kWh

Dangerous substances

The product contains substances given by the REACH Candidate list that are less than 0,1 % by weight.

Name	CASNo	Amount		
Lead	7439-92-1	<0.1%		

Indoor environment

No effect on indoor environment.

Additional Environmental Information

Additional environmental impact indicators required in NPCR Part A for construction products								
Indicator	Unit		A1	A2	A3	A4	A5	
GWPIOBC	kg CO ₂ -eq		8,39E+01	3,02E-01	4,38E+00	8,65E-01	0,00E+00	
Indicator	Unit	В6	C1	C2	C3	C4	D	
GWPIOBC	kg CO ₂ -eq	1,65E+02	0,00E+00	2,88E-01	1,64E+00	3,45E-02	-2,38E+00	

GWP-IOBC: Global warming potential calculated according to the principle of instantaneous oxidation. In order to increase the transparency of biogenic carbon contribution to climate impact, the indicator GWP-IOBC is required as it declares climate impacts calculated according to the principle of instantaneous oxidation. GWP-IOBC is also referred to as GWP-GHG in context to Swedish public procurement legislation.



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